



## In-line Gas Ionizer

### MODEL 4210

Most high technology manufacturers rely on air ionization to control problems associated with static charge—thus increasing yields, minimizing downtime and microprocessor lock-up and reducing the cost of ownership. Unfortunately, mini-environments and process equipment prevent traditional ionizers from reaching one of the most important production areas—the inside of process equipment.

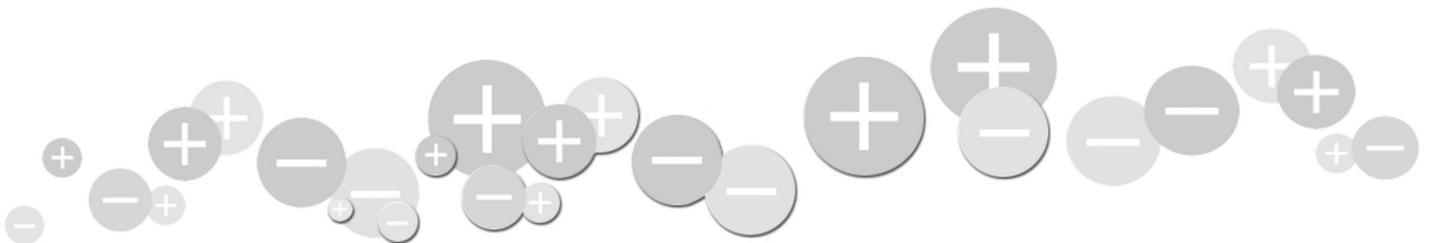
In the heart of process equipment, where limited space or proximity to sensitive products makes ionizing bars impractical, the Model 4210 In-line Gas Ionizer pipes compressed ionized gas for balanced charge neutralization. Either Clean Dry Air (CDA) or nitrogen can be ionized, depending on process requirements. The ionized gas can be plumbed to the static-sensitive product or fixture using ultra-clean Teflon™ tubing, bathing the area in ions. Manifolds can be custom designed which provide ions to the desired area while staying clear of moving products and robotics.





#### Features

- Easily connects to delivery manifolds
- Ionizes either Clean Dry Air or Nitrogen
- IsoStat® technology
- Steady-state DC ion emission
- Ultra-clean emitter points (u/un models)
- Ultra-clean construction with carefully controlled current and geometry

#### Benefits

- Precise delivery of balanced ionization to confined areas; ideal for use in caustic environments where emitter points cannot be exposed
- Can be used in a variety of applications
- No calibration needed
- Fast discharge times
- Provide ISO 14644, Class 3 cleanliness
- Maintenance-free for two years



<b>Input Voltage</b>	120 VAC, 50-60 Hz, approximately 2W; 100/230 VAC models available
<b>Balance</b>	±25V at specified flow and pressure measured at 6" from CPM; tested in accordance with Standard ANSI/ESD STM3.1-2006 Ionization
<b>Discharge</b>	4210 10 sec, 4210u 6 sec, 4210un 10 sec; measured through 6" long, 1/4" ID Teflon tube held 6" from the CPM; airflow rate of 120 scfm (2 scfm)
<b>Ion Emission</b>	Steady-state DC
<b>Cleanliness</b>	4210 ISO 14644 Class 5 standards (Fed. Std. 209e Class 100 equivalent) 4210u ISO 14644 Class 3 standards (Fed. Std. 209e Class 1 equivalent) 4210un ISO 14644 Class 3 standards (Fed. Std. 2093 Class 1 equivalent)
<b>Emitters</b>	Tungsten or Single-Crystal Silicon
<b>Temperature</b>	Ambient -4°F to -140°F (-20°C to 60°C) max; inlet gas supply 250-73°F (120-23°C) in a ambient environment
<b>Gas</b>	CDA and/or Nitrogen
<b>Gas Flow Rate</b>	Minimum 1.5 cfm; maximum set by manifold back pressure
<b>Gas Connectors</b>	1/4" NPT female Teflon fittings at both gas input and output
<b>Input Pressure</b>	10-50 psi safe range; unit is NOT designed to withstand high pressures; should be installed downstream from any valves with the output open to atmospheric pressure
<b>Manifold</b>	Teflon tubing with flare fittings for interconnects; nitrogen 3/8" (9.5 mm) ID tubing; CDA 1/4" (6 mm) ID tubing; details on manifold design, refer to Simco-Ion Technical Note, In-line Gas Ionization Considerations 4210 Use and Application Guide
<b>Manifold Pressure</b>	Model 4210: 0-50 psi, 4210u: 0-50 psi, Model 4210un: 0-15 psi to achieve ionization
<b>Casing</b>	Power-coated white aluminum
<b>Mounting</b>	4-6/32 threaded holes provided; wall and bulkhead mount brackets available
<b>Dimensions</b>	2.4"D x 4.75"L x 3.13"W (6.1 x 12.1 x 8.0 cm)
<b>Weight</b>	37 oz (1.04 kg) including fittings and power cord
<b>Maintenance</b>	Two-years continuous use (suggested)
<b>Warranty</b>	Two-year limited warranty
<b>Certifications</b>	   

## Ultra-clean Ionization

When provided with gas from an ultra-clean source, the 4210u and 4210un operate 10 times better than Class 3 cleanroom requirements. Careful material selection and control of internal geometry ensure ultra-clean ionized gas delivery.

## Applications

The 4210 has been used to solve static charge problems in a variety of wafer fab applications, including steppers, spin rinse dryers, load and unload stations, disk certifiers, wafer management systems, and furnaces.

## The 4210 Family

Versions of the 4210 are available for use with both CDA and nitrogen, using either ultra-clean emitter points or high output tungsten alloy points.

## Ordering Information

<b>91-4210-01</b>	4210 Gas Ionizer w/tungsten emitter points for CDA/Nitrogen; 120 VAC, US wall plug
<b>91-4210-100V-01</b>	4210 Gas Ionizer w/tungsten emitter points for CDA/Nitrogen; 100 VAC, US wall plug
<b>91-4210-230V-01</b>	4210 Gas Ionizer w/tungsten emitter points for CDA/Nitrogen; 230 VAC, German Schuko wall plug
<b>91-4210-UK-01</b>	4210 Gas Ionizer w/tungsten emitter points for CDA/Nitrogen; 230 VAC, UK wall plug
<b>91-4210U-01</b>	4210U Gas Ionizer w/silicon emitter points for CDA; 120 VAC, US wall plug
<b>91-4210U-100V-01</b>	4210U Gas Ionizer w/silicon emitter points for CDA; 100 VAC, US wall plug
<b>91-4210U-230V-01</b>	4210U Gas Ionizer w/silicon emitter points for CDA; 230 VAC, German Schuko wall plug
<b>91-4210U-UK-01</b>	4210U Gas Ionizer w/silicon emitter points for CDA; 230 VAC, UK wall plug
<b>91-4210UN-01</b>	4210UN Gas Ionizer w/silicon emitter points for nitrogen; 120 VAC, US wall plug
<b>91-4210UN-100V-01</b>	4210UN Gas Ionizer w/silicon emitter points for nitrogen; 100 VAC, US wall plug
<b>91-4210UN-230V-01</b>	4210UN Gas Ionizer w/silicon emitter points for nitrogen; 230 VAC, German Schuko wall plug
<b>91-4210UN-UK-01</b>	4210UN Gas Ionizer w/silicon emitter points for nitrogen; 230 VAC, UK wall plug

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DS-4210\_V8 - 8/19  
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### Simco-Ion, Technology Group

1141 Harbor Bay Parkway, Suite 201  
Alameda 94502

Tel: +1 (800) 367-2452 (in USA)  
Tel: +1 (510) 217-0460

ioninfo@simco-ion.com  
www.simco-ion.com

w o r l d w i d e l e a d e r s i n s t a t i c c o n t r o l